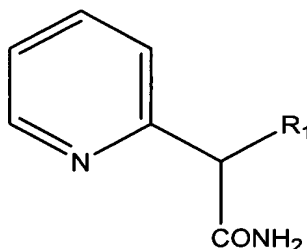


This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

1. **(Cancelled)**
2. **(Previously presented)** The process of claim 15 wherein  $R_1$  is phenyl.
3. **(Previously presented)** The process of claim 15 wherein said solvent comprises an alcohol, an alkyl alkanoate, a ketone, or an ether.
4. **(Previously presented)** The process of claim 15 wherein said solvent is an alkyl alcohol having 1 to about 5 carbon atoms.
5. **(Previously presented)** The process of claim 15 wherein said alkyl alcohol is isopropanol.
6. **(Previously presented)** The process of claim 15 wherein said acid resolving agent is a derivative of D-tartaric acid.
7. **(Previously presented)** The process of claim 15 wherein said acid resolving agent is a tartaric acid derivative having formula  $\text{HO}_2\text{CCH}[\text{OC}(\text{O})\text{R}_3]\text{CH}[\text{OC}(\text{O})\text{R}_3]\text{CO}_2\text{H}$  wherein each  $\text{R}_3$ , independently, is aryl having 6 to about 28 carbon atoms or aralkyl having 7 to about 28 carbon atoms.
8. **(Previously presented)** The process of claim 7 wherein  $\text{R}_3$  is aralkyl having 7 to about 28 carbon atoms.
9. **(Previously presented)** The process of claim 6 wherein said acid resolving agent is dibenzoyl-D-tartaric acid.
10. **(Previously presented)** The process of claim 15 further comprising reacting said *d-threo* acid salts with aqueous base to form said *d-threo* piperidine acetamide.
11. **(Previously presented)** The process of claim 10 further comprising reacting said *d-threo* piperidine acetamide with an alcohol having 1 to about 5 carbon atoms in the presence of acid to form a *d-threo* piperidine acetate.
12. **(Previously presented)** The process of claim 15 wherein said *d,l-threo* piperidyl acetamide stereoisomers are prepared by reacting a pyridine having formula:



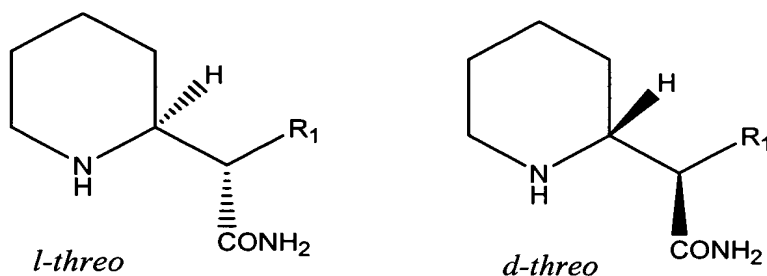
with hydrogen in an alkanoic acid having 1 to about 10 carbon atoms in the presence of a catalyst to provide a mixture of *threo* and *erythro* piperidyl stereoisomers; and contacting said *erythro* stereoisomers with organic base, thereby converting said *erythro* piperidyl stereoisomers to *threo* piperidyl stereoisomers.

13. (Previously presented) The product of the process of claim 15.

14. (Cancelled)

15. (Currently amended) A synthetic process for preferentially forming *d-threo* acid salts of *d-threo* piperidyl acetamide stereoisomers with respect to *l-threo* piperidyl acetamide stereoisomers comprising the steps of:

providing a mixture of said *d,l-threo* piperidyl acetamide stereoisomers having formulas:



wherein R<sub>1</sub> is aryl having about 6 to about 28 carbon atoms;  
reacting said stereoisomers with an acid resolving agent in an organic solvent, thereby forming acid salts; and  
precipitating said acid salts; and isolating said acid salts.